

**Amendments to the Specification:**

Please replace the paragraph beginning at page 3, line 12, with the following redlined paragraph:

B1  
In a successive phase of the working process, more precisely during the molding phase, also known as "molding," in order that the mold 15 (~~not shown in the figure 2~~) is well filled by the resin injected by the injectors 4, the resin mold has an air vent, thus forming plastic burrs or flashes.

Please add, beginning at page 3, between lines 23 and 24, the following new paragraph:

B2  
The air vent is positioned between an upper and a lower surface of the frame.

Please add, beginning at page 4, between lines 12 and 13, the following new paragraph:

B3  
The hole has a circular section with its center positioned on the axis of said air vent and has the dimension of its diameter equal to or shorter than that of said air vent.